
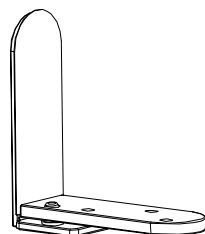


## VANISHED PIVOT

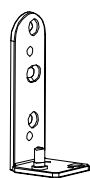
DIN LEFT (Hold-open)			
Model No.	Top Pivot	Bottom Pivot	Loading
WJ307.80R	WJ307BR.80	WJ307BSL.80	80kg
WJ307.60R	WJ307BR.60	WJ307BSL.60	60kg
DIN RIGHT (Hold-open)			
Model No.	Top Pivot	Bottom Pivot	Loading
WJ307.80L	WJ307BL.80	WJ307BSR.80	80kg
WJ307.60L	WJ307BL.60	WJ307BSR.60	60kg
NON-HANDED (Non-hold)			
Model No.	Top Pivot	Bottom Pivot	Loading
WJ307.80U	WJ307BL.80	WJ307BR.80	80kg
	WJ307BR.80	WJ307BL.80	80kg
WJ307.60U	WJ307BL.60	WJ307BR.60	60kg
	WJ307BR.60	WJ307BL.60	60kg

## Bill of Material

Metal washers are being installed on bottom pivot only. 



Non-hold



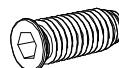
(1)



(1)



(1)



(1)

≥38mm



(1)



(6)

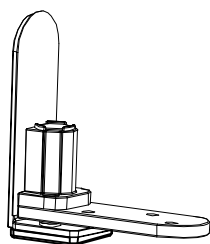


(1)

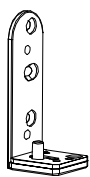


(1)

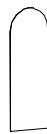
FOR WJ306.60



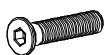
Hold-open



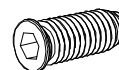
(1)



(1)

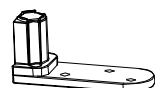


(1)



(1)

≥45mm



(1)



(6)



(1)

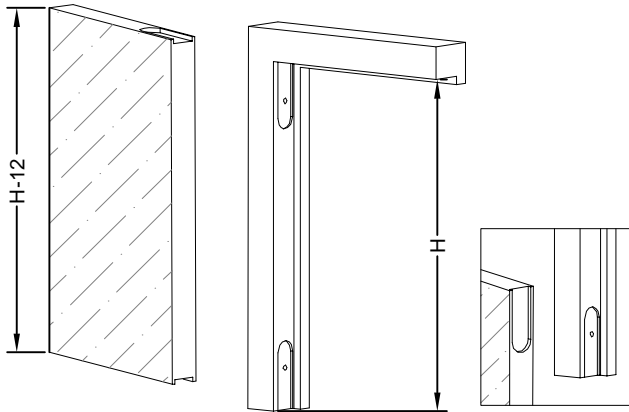


(1)

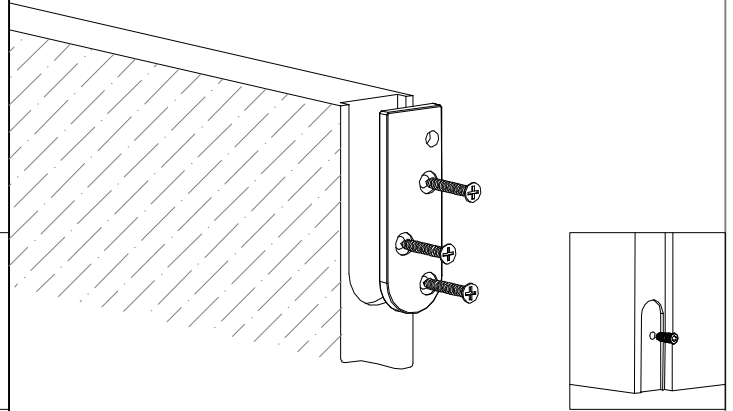
FOR WJ306.80

DOOR THICKNESS

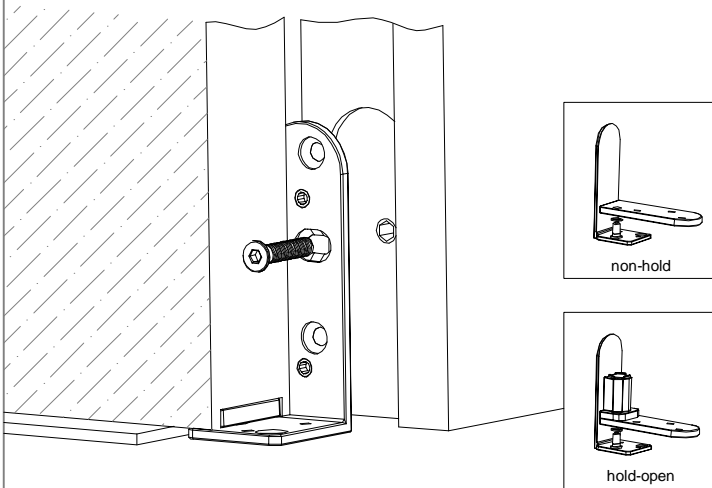
# Installation Guide



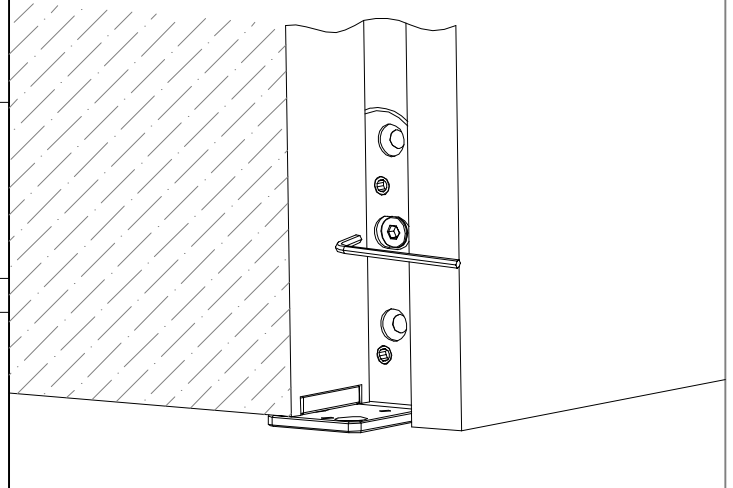
1. Prepare notches according to the template provided.



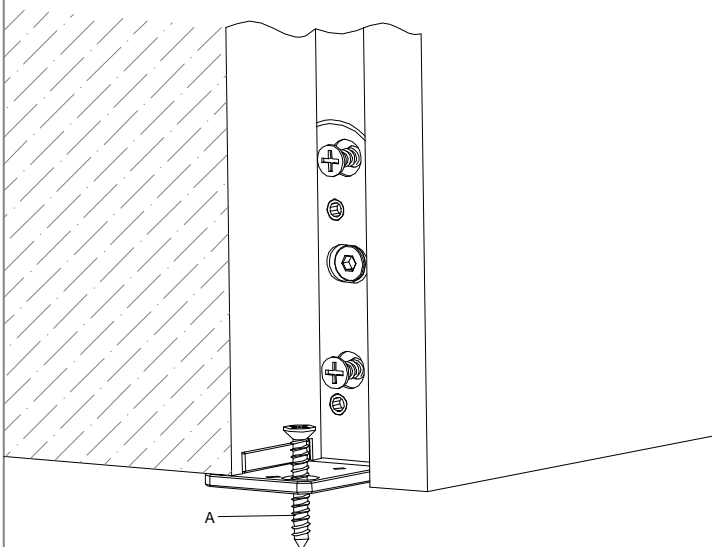
2. Install self-tapping female ferrules on the jamb side, and fix top and bottom pivot bodies onto door leaf by wooden screws.



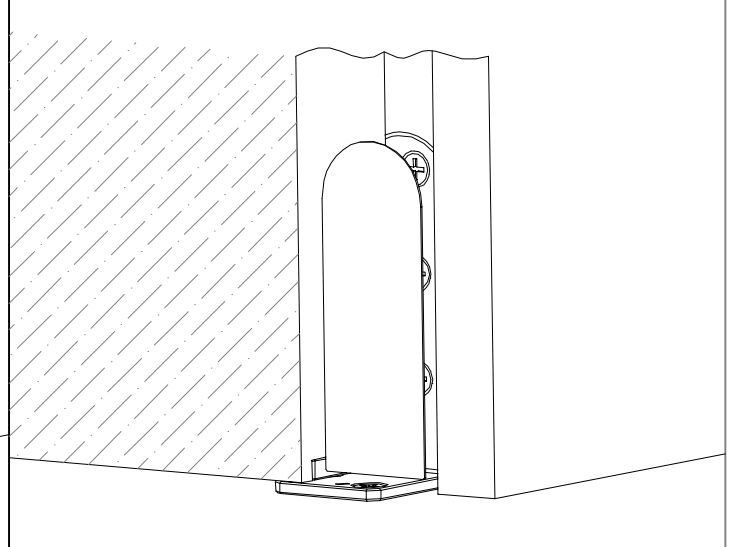
3. Install proper washers onto bottom pivot. Lift up the door leaf and open to 90°, mount the hinges onto door jamb by machinery screws.



4. Loosen all machinery screws slightly, adjust the alignment on the door side and jamb side. Tighten all screws when alignment is ensured.



5. Test the door for smooth operation and install all wood screws. Installation of screws to floor and ceiling is not a must.



6. Fix the cover plates properly and installation is done.